



92 Loctite 242 (92-009821)
 95 2-4-C With Teflon (92-825407A12)

A - TORQUE NUT TO 20 LB. FT. (27.0 N-M)
B - TIGHTEN UNTIL NUT SEATS. DO NOT EXCEED 120 LB. IN. (13.5 N-M),
 THEN BACK OFF 1/4 TURN.

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	3404	8894A 8	CLAMP BRACKET	1	(PORT - BLACK)	
1	3404	8894A 9	CLAMP BRACKET	1	(PORT - GRAY)	
2	3403	8892A 6	CLAMP BRACKET	1	(STBD. - BLACK)	
2	3403	8892A 7	CLAMP BRACKET	1	(STBD. - GRAY)	
3	10	92767A 3	THUMB SCREW ASSEMBLY	2		
4	12	73719	WASHER-THUMB SCREW	2		
5	10	76804 2	SCREW-WASHER ATTACHIN	2		
6	23	818539	SPACER	1		
7	10	40003 33	SCREW	2		
8	37	12869	DECAL (TILT)	1		
9		814427	SHUTTLE-TILT LOCK	1		
10		42078	TILT TUBE (MANUAL)	1		
11	54	30954	CLIP-SAFETY	1		
12	11	93164	NUT-TILT TUBE	2		
13	12	71421	WASHER-TILT TUBE	2		
14		42390A 1	LEVER ASSEMBLY-TILT RETURN	2		
15		90901	STRAP-TILT STOP - PORT SIDE	1		
16	10	42498	SCREW-STRAP TO CLAMP BRAC	2		
17	13	31030	WAVE WASHER-TILT STOP STR.	1		
18	10	43216	BOLT-CLAMP BRACKET TO TRAP	2		
19	12	67983	WASHER-CLAMP BRACKET BOL	2		
20	11	13855	NUT-CLAMP BRACKET BOLT	2		
21		30664	TILT TUBE	1	ELECTRIC	
22	11	93164	NUT	2	ELECTRIC	
23	23	11384 1	SPACER	1	ELECTRIC	
24	10	40003 54	SCREW	2	ELECTRIC	
25	12	56720	WASHER	2	ELECTRIC	
26		11607	BRACKET	1	ELECTRIC	
27	11	40063 5	NUT	2	ELECTRIC	
28		11606	TIE ROD	1	ELECTRIC	
29		29698	BALL JOINT	1	ELECTRIC	
30	12	71970	WASHER (.39 X .546 X .1)	1	ELECTRIC	
31	12	30521	WASHER (.97 X .56 X .19)	1	ELECTRIC	
32	12	37828	WASHER (.390 X .625 X .062)	3	ELECTRIC	
33	23	66751	SPACER	1	ELECTRIC	
34	11	34863	NUT (.375-24)	2	ELECTRIC	
35	26	78862A 2	SEAL KIT	1	ELECTRIC	